

G1 Hose — MegaCrimp® Couplings

03/12

Dash Size	Description	Hose Size	Type	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
3	G1	3/16	3PC	3PC1FS	80481	0.620	-----	FULL	731	3.47	
4	G1	1/4	4G	MegaCrimp	-----	0.705	0.93	FULL	721	4.00	
4	G1	1/4	4G	MegaCrimp	-----	0.705	0.93	FULL	731	8.31	
5	G1	5/16	5G	MegaCrimp	-----	0.790	0.93	FULL	722/732	3.54	
6	G1	3/8	6G	MegaCrimp	-----	0.845	0.93	FULL	722/732	6.40	
8	G1	1/2	8G	MegaCrimp	-----	1.010	1.25	FULL	733	5.57	
10	G1	5/8	10G	MegaCrimp	-----	1.135	1.12	FULL	734	4.16	
12	G1	3/4	12G	MegaCrimp	-----	1.350	1.50	FULL	735	5.89	
16	G1	1	16G	MegaCrimp	-----	1.760	1.75	FULL	737*	6.65	
20	G1	1-1/4	20G	MegaCrimp	-----	2.050	1.75	FULL	739*	4.25	

\* Use only no-notch die cone

G1H Hose — MegaCrimp® Couplings

03/12

Dash Size	Description	Hose Size	Type	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
4	G1 H	1/4	4G	MegaCrimp	-----	0.720	0.93	FULL	721	4.75	
4	G1 H	1/4	4G	MegaCrimp	-----	0.720	0.93	FULL	731	9.46	
6	G1 H	3/8	6G	MegaCrimp	-----	0.845	0.93	FULL	722/732	6.67	
8	G1 H	1/2	8G	MegaCrimp	-----	1.020	1.25	FULL	733	6.07	
10	G1 H	5/8	10G	MegaCrimp	-----	1.135	1.12	FULL	734	4.16	
12	G1 H	3/4	12G	MegaCrimp	-----	1.350	1.50	FULL	735	5.89	
16	G1 H	1	16G	MegaCrimp	-----	1.760	1.75	FULL	737*	6.65	
20	G1 H	1-1/4	20G	MegaCrimp	-----	2.050	1.75	FULL	739*	4.25	

\* Use only no-notch die cone

G2 Hose — MegaCrimp® Couplings

03/12

Dash Size	Description	Hose Size	Type	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
3	G2	3/16	3PC	3PC1FS	80481	0.655	-----	FULL	731	5.25	
4	G2	1/4	4G	MegaCrimp	-----	0.740	0.93	FULL	721	5.75	
4	G2	1/4	4G	MegaCrimp	-----	0.740	0.93	FULL	731	10.10	
6	G2	3/8	6G	MegaCrimp	-----	0.890	0.93	FULL	722/732	8.57	
8	G2	1/2	8G	MegaCrimp	-----	1.050	1.25	FULL	733	7.58	
10	G2	5/8	10G	MegaCrimp	-----	1.170	1.12	FULL	734	5.89	
12	G2	3/4	12G	MegaCrimp	-----	1.395	1.50	FULL	735	8.17	
16	G2	1	16G	MegaCrimp	-----	1.790	1.75	FULL	737*	8.28	
20	G2	1-1/4	20G	MegaCrimp	-----	2.125	1.75	FULL	739*	8.04	

\* Use only no-notch die cone

G2L Hose — MegaCrimp® Couplings

03/12

Dash Size	Description	Hose Size	Type	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
4	G2L	1/4	4G	MegaCrimp	-----	0.730	0.93	FULL	721	5.25	
4	G2L	1/4	4G	MegaCrimp	-----	0.730	0.93	FULL	731	9.93	
6	G2L	3/8	6G	MegaCrimp	-----	0.880	0.93	FULL	722/732	7.61	
8	G2L	1/2	8G	MegaCrimp	-----	1.040	1.25	FULL	733	7.44	
10	G2L	5/8	10G	MegaCrimp	-----	1.160	1.12	FULL	734	5.02	
12	G2L	3/4	12G	MegaCrimp	-----	1.385	1.50	FULL	735	7.81	
16	G2L	1	16G	MegaCrimp	-----	1.790	1.75	FULL	737*	5.00	
20	G2L	1-1/4	20G	MegaCrimp	-----	2.125	1.75	FULL	739*	8.04	

\* Use only no-notch die cone

G5K or G6K Hose — GlobalSpiral™ Couplings

03/12

Dash Size	Description	Hose Size	Type	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
8	G5K	1/2	8GS	8GS1F-4	G20995-0408	1.100	-----	FULL	733	9.95	
10	G5K	5/8	10GS	10GS1F-4	G20995-0410	1.320	-----	FULL	735	4.18	
12	G5K	3/4	12GS	12GS1F-4	G20995-0412	1.500	-----	FULL	735	13.29	
16	G5K	1	16GS	16GS1F-4	G20995-0416	1.750	-----	FULL	737*	6.00	
6	G6K	3/8	6GS	6GS1F-4	G20995-0406	0.980	-----	FULL	733	4.00	
8	G6K	1/2	8GS	8GS1F-4	G20995-0408	1.100	-----	FULL	733	9.95	
10	G6K	5/8	10GS	10GS1F-4	G20995-0410	1.320	-----	FULL	735	4.18	
12	G6K	3/4	12GS	12GS1F-4	G20995-0412	1.500	-----	FULL	735	13.29	
16	G6K	1	16GS	16GS1F-4	G20995-0416	1.750	-----	FULL	737*	6.00	

\* Use only no-notch die cone

G5K MegaTuff® or G6K MegaTuff® Hose — GlobalSpiral™ Couplings

03/12

Dash Size	Description	Hose Size	Type	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
10	G5K-MTF	5/8	10GS	10GS1F-4	G20995-0410	1.320	-----	FULL	735	4.18	
12	G5K-MTF	3/4	12GS	12GS1F-4	G20995-0412	1.500	-----	FULL	735	13.29	
16	G5K-MTF	1	16GS	16GS1F-4	G20995-0416	1.750	-----	FULL	737*	6.00	
6	G6K-MTF	3/8	6GS	6GS1F-4	G20995-0406	0.980	-----	FULL	733	4.00	
8	G6K-MTF	1/2	8GS	8GS1F-4	G20995-0408	1.100	-----	FULL	733	9.95	
10	G6K-MTF	5/8	10GS	10GS1F-4	G20995-0410	1.320	-----	FULL	735	4.18	
12	G6K-MTF	3/4	12GS	12GS1F-4	G20995-0412	1.500	-----	FULL	735	13.29	
16	G6K-MTF	1	16GS	16GS1F-4	G20995-0416	1.750	-----	FULL	737*	6.00	

\* Use only no-notch die cone

EFG3K or EFG4K Hose — GlobalSpiral™ Couplings

03/12

Dash Size	Description	Hose Size	Type	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
20	EFG3K	1-1/4	20GS	20GS1F-4	G20995-0420	2.050	-----	FULL	739*	4.25	
6	EFG4K	3/8	6GS	6GS1F-4	G20995-0406	0.980	-----	FULL	733	4.00	
8	EFG4K	1/2	8GS	8GS1F-4	G20995-0408	1.080	-----	FULL	733	8.88	
10	EFG4K	5/8	10GS	10GS1F-4	G20995-0410	1.320	-----	FULL	735	4.18	
12	EFG4K	3/4	12GS	12GS1F-4	G20995-0412	1.480	-----	FULL	735	12.55	
16	EFG4K	1	16GS	16GS1F-4	G20995-0416	1.750	-----	FULL	737*	6.00	
20	EFG4K	1-1/4	20GS	20GS1F-4	G20995-0420	2.050	-----	FULL	739*	4.25	

\* Use only no-notch die cone

EFG3K MegaTuff® or EFG4K MegaTuff® Hose — GlobalSpiral™ Couplings

03/12

Dash Size	Description	Hose Size	Type	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
20	EFG3K-MTF	1-1/4	20GS	20GS1F-4	G20995-0420	2.050	-----	FULL	739*	4.25	
6	EFG4K-MTF	3/8	6GS	6GS1F-4	G20995-0406	0.980	-----	FULL	733	4.00	
8	EFG4K-MTF	1/2	8GS	8GS1F-4	G20995-0408	1.080	-----	FULL	733	8.88	
10	EFG4K-MTF	5/8	10GS	10GS1F-4	G20995-0410	1.320	-----	FULL	735	4.18	
12	EFG4K-MTF	3/4	12GS	12GS1F-4	G20995-0412	1.480	-----	FULL	735	12.55	
16	EFG4K-MTF	1	16GS	16GS1F-4	G20995-0416	1.750	-----	FULL	737*	6.00	
20	EFG4K-MTF	1-1/4	20GS	20GS1F-4	G20995-0420	2.050	-----	FULL	739*	4.25	

\* Use only no-notch die cone

EFG5K or EFG6K Hose — GlobalSpiral™ Couplings

03/12

Dash Size	Description	Hose Size	Type	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
6	EFG5K	3/8	6GS	6GS1F-4	G20995-0406	0.980	-----	FULL	733	4.00	
8	EFG5K	1/2	8GS	8GS1F-4	G20995-0408	1.080	-----	FULL	733	8.88	
10	EFG5K	5/8	10GS	10GS1F-4	G20995-0410	1.320	-----	FULL	735	4.18	
12	EFG5K	3/4	12GS	12GS1F-4	G20995-0412	1.480	-----	FULL	735	12.55	
16	EFG5K	1	16GS	16GS1F-4	G20995-0416	1.750	-----	FULL	737*	6.00	
6	EFG6K	3/8	6GS	6GS1F-4	G20995-0406	0.980	-----	FULL	733	4.00	
8	EFG6K	1/2	8GS	8GS1F-4	G20995-0408	1.080	-----	FULL	733	8.88	
10	EFG6K	5/8	10GS	10GS1F-4	G20995-0410	1.320	-----	FULL	735	4.18	
12	EFG6K	3/4	12GS	12GS1F-4	G20995-0412	1.480	-----	FULL	735	12.55	
16	EFG6K	1	16GS	16GS1F-4	G20995-0416	1.750	-----	FULL	737*	6.00	

\* Use only no-notch die cone

EFG5K MegaTuff® or EFG6K MegaTuff® Hose — GlobalSpiral™ Couplings

03/12

Dash Size	Description	Hose Size	Type	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
6	EFG5K-MTF	3/8	6GS	6GS1F-4	G20995-0406	0.980	-----	FULL	733	4.00	
8	EFG5K-MTF	1/2	8GS	8GS1F-4	G20995-0408	1.080	-----	FULL	733	8.88	
10	EFG5K-MTF	5/8	10GS	10GS1F-4	G20995-0410	1.320	-----	FULL	735	4.18	
12	EFG5K-MTF	3/4	12GS	12GS1F-4	G20995-0412	1.480	-----	FULL	735	12.55	
16	EFG5K-MTF	1	16GS	16GS1F-4	G20995-0416	1.750	-----	FULL	737*	6.00	
8	EFG6K-MTF	1/2	8GS	8GS1F-4	G20995-0408	1.080	-----	FULL	733	8.88	
10	EFG6K-MTF	5/8	10GS	10GS1F-4	G20995-0410	1.320	-----	FULL	735	4.18	
12	EFG6K-MTF	3/4	12GS	12GS1F-4	G20995-0412	1.480	-----	FULL	735	12.55	
16	EFG6K-MTF	1	16GS	16GS1F-4	G20995-0416	1.750	-----	FULL	737*	6.00	

\* Use only no-notch die cone

M2T® Hose — MegaCrimp® Couplings

03/12

Dash Size	Description	Hose Size	Type	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
4	M2T	1/4	4G	MegaCrimp	-----	0.715	0.93	FULL	721	4.50	
4	M2T	1/4	4G	MegaCrimp	-----	0.715	0.93	FULL	731	8.82	
6	M2T	3/8	6G	MegaCrimp	-----	0.860	0.93	FULL	722/732	7.61	
8	M2T	1/2	8G	MegaCrimp	-----	1.035	1.25	FULL	733	7.03	
10	M2T	5/8	10G	MegaCrimp	-----	1.125	1.12	FULL	734	3.70	
12	M2T	3/4	12G	MegaCrimp	-----	1.370	1.50	FULL	735	6.90	
16	M2T	1	16G	MegaCrimp	-----	1.710	1.75	FULL	737*	4.14	

\* Use only no-notch die cone

M2T® MegaTuff® Hose — MegaCrimp® Couplings

03/12

Dash Size	Description	Hose Size	Type	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
4	M2T-MTF	1/4	4G	MegaCrimp	-----	0.715	0.93	FULL	721	4.50	
4	M2T-MTF	1/4	4G	MegaCrimp	-----	0.715	0.93	FULL	731	8.82	
6	M2T-MTF	3/8	6G	MegaCrimp	-----	0.870	0.93	FULL	722/732	6.95	
8	M2T-MTF	1/2	8G	MegaCrimp	-----	1.035	1.25	FULL	733	7.03	
10	M2T-MTF	5/8	10G	MegaCrimp	-----	1.125	1.12	FULL	734	3.70	
12	M2T-MTF	3/4	12G	MegaCrimp	-----	1.370	1.50	FULL	735	6.90	
16	M2T-MTF	1	16G	MegaCrimp	-----	1.710	1.75	FULL	737*	4.14	

\* Use only no-notch die cone

M3K Hose — MegaCrimp® & GlobalSpiral™ Couplings

03/12

Dash Size	Description	Hose Size	Type	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
4	M3K	1/4	4G	MegaCrimp	-----	0.700	0.93	FULL	721	3.75	
4	M3K	1/4	4G	MegaCrimp	-----	0.700	0.93	FULL	731	8.06	
5	M3K	5/16	5G	MegaCrimp	-----	0.790	0.93	FULL	722/732	3.54	
6	M3K	3/8	6G	MegaCrimp	-----	0.810	0.93	FULL	722/732	4.72	
8	M3K	1/2	8G	MegaCrimp	-----	1.000	1.25	FULL	733	5.06	
10	M3K	5/8	10G	MegaCrimp	-----	1.170	1.12	FULL	734	5.89	
12	M3K	3/4	12G	MegaCrimp	-----	1.395	1.50	FULL	735	8.17	
12	M3K	3/4	12GS	12GS1F-2	G20995-0212	1.300	-----	FULL	735	3.26	
16	M3K	1	16G	MegaCrimp	-----	1.800	1.75	FULL	737*	8.83	
16	M3K	1	16GS	16GS1F-2	G20995-0216	1.610	-----	FULL	736	8.25	

\* Use only no-notch die cone

M3K MegaTuff® Hose — MegaCrimp® & GlobalSpiral™ Couplings

03/12

Dash Size	Description	Hose Size	Type	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
4	M3K-MTF	1/4	4G	MegaCrimp	-----	0.700	0.93	FULL	721	3.75	
4	M3K-MTF	1/4	4G	MegaCrimp	-----	0.700	0.93	FULL	731	8.06	
6	M3K-MTF	3/8	6G	MegaCrimp	-----	0.810	0.93	FULL	722/732	4.72	
8	M3K-MTF	1/2	8G	MegaCrimp	-----	1.000	1.25	FULL	733	5.06	
10	M3K-MTF	5/8	10G	MegaCrimp	-----	1.170	1.12	FULL	734	5.89	
12	M3K-MTF	3/4	12G	MegaCrimp	-----	1.395	1.50	FULL	735	8.17	
12	M3K-MTF	3/4	12GS	12GS1F-2	G20995-0212	1.300	-----	FULL	735	3.26	
16	M3K-MTF	1	16G	MegaCrimp	-----	1.800	1.75	FULL	737*	8.83	
16	M3K-MTF	1	16GS	16GS1F-2	G20995-0216	1.610	-----	FULL	736	8.25	

\* Use only no-notch die cone

M4K Hose — MegaCrimp® & GlobalSpiral™ Couplings

03/12

Dash Size	Description	Hose Size	Type	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
4	M4K	1/4	4G	MegaCrimp	-----	0.715	0.93	FULL	721	4.50	
4	M4K	1/4	4G	MegaCrimp	-----	0.715	0.93	FULL	731	8.82	
6	M4K	3/8	6G	MegaCrimp	-----	0.870	0.93	FULL	722/732	7.61	
8	M4K	1/2	8G	MegaCrimp	-----	1.035	1.25	FULL	733	6.99	
10	M4K	5/8	10G	MegaCrimp	-----	1.160	1.12	FULL	734	5.02	
12	M4K	3/4	12G	MegaCrimp	-----	1.395	1.50	FULL	735	8.17	
12	M4K	3/4	12GS	12GS1F-2	G20995-0212	1.300	-----	FULL	735	3.26	

\* Use only no-notch die cone

GMV Hose — MegaCrimp® Couplings

03/12

Dash Size	Description	Hose Size	Type	Ferrule Description	Skive/Buff		Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
					Length ± .03 (in)	Dia. (in)						
12	GMV	3/4	12G	MegaCrimp	1.375	1.20	1.430	1.50	FULL	735	10.19	
16	GMV	1	16G	MegaCrimp	-----	-----	1.800	1.75	FULL	737*	9.02	
20	GMV	1-1/4	20G	MegaCrimp	-----	-----	2.110	1.75	FULL	739*	7.38	

\* Use only no-notch die cone

C5C Hose — PowerCrimp® Couplings

03/12

Dash Size	Description	Hose Size	Type	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
4	C5C	3/16	3PC	3PC2F-2	80416	0.620	-----	FULL	731	4.32	
5	C5C	1/4	4PC	4PC2F-2	80416	0.690	-----	FULL	731	7.89	
5	C5C	1/4	4PC	4PC2F-2	80416	0.690	-----	FULL	721	3.98	
6	C5C	5/16	5PC	5PC2F-2	80418	0.765	-----	FULL	731	11.71	
6	C5C	5/16	5PC	5PC2F-2	80418	0.765	-----	FULL	721	6.75	
8	C5C	13/32	6PC	6PC1FS	80484	0.860	-----	FULL	722/732	7.30	
10	C5C	1/2	8PC	8PC2F-2B	80476	1.050	-----	FULL	733	7.78	
12	C5C	5/8	10PC	12PC1FS-M3K	80487	1.230	-----	FULL	734	9.03	

\* Use only no-notch die cone

TH7 Hose — MegaCrimp® Couplings

03/12

Dash Size	Description	Hose Size	Type	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
4	TH7	1/4	4G	MegaCrimp	-----	0.715	0.93	FULL	721	4.50	
4	TH7	1/4	4G	MegaCrimp	-----	0.715	0.93	FULL	731	8.82	
5	TH7	5/16	5G	MegaCrimp	-----	0.765	0.93	FULL	731	10.92	
5	TH7	5/16	5G	MegaCrimp	-----	0.765	0.93	FULL	721	6.65	
6	TH7	3/8	6G	MegaCrimp	-----	0.865	0.93	FULL	722/732	6.89	
8	TH7	1/2	8G	MegaCrimp	-----	1.025	1.25	FULL	733	6.02	
12	TH7	3/4	12G	MegaCrimp	-----	1.320	1.50	FULL	735	4.32	
16	TH7	1	16G	MegaCrimp	-----	1.690	1.75	FULL	737	3.03	

\* Use only no-notch die cone

**PolarSeal™ AC134a — 8 Finger Dies**

03/12

Dash Size	Description	Hose Size	Stem	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
6	AC134a	5/16	ACA	Centered	-----	0.690	-----	-----	740	6.10	
8	AC134a	13/32	ACA	Centered	-----	0.780	-----	-----	741	6.55	
10	AC134a	1/2	ACA	Centered	-----	0.890	-----	-----	742	6.25	
12	AC134a	5/8	ACA	Centered	-----	1.020	-----	-----	743	6.50	

**Power Steering — 8 Finger Die**

03/12

Dash Size	Description	Hose Size	Stem	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
6	PS188	3/8		Refer to Crimp Data Manual			1.25	-----	744	4.75	

**PolarSeal™ AC134a — 6 Finger Dies**

03/12

Dash Size	Description	Hose Size	Stem	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
6	AC134a	5/16	ACA	Centered	-----	0.690	-----	-----	W	5.60	
8	AC134a	13/32	ACA	Centered	-----	0.780	-----	-----	X	5.90	
10	AC134a	1/2	ACA	Centered	-----	0.890	-----	-----	Y	5.50	
12	AC134a	5/8	ACA	Centered	-----	1.020	-----	-----	Z	6.00	

**Power Steering — 8 Finger Die**

03/12

Dash Size	Description	Hose Size	Stem	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
6	PS188	3/8		Refer to Crimp Data Manual			1.25	-----	P/S	1.75	

**PowerClean™ Hose — MegaCrimp® Couplings**

03/12

Hose Size	Description	Work. Press. (psi)	Type	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
1/2	PC2500	2500	8G	MegaCrimp	-----	1.010	1.25	FULL	733	5.57	
3/8	PC3000	3000	6G	MegaCrimp	-----	0.845	0.93	FULL	722/732	6.40	
1/4	PC3500	3500	4G	MegaCrimp	-----	0.705	0.93	FULL	721	4.76	
1/4	PC3500	3500	4G	MegaCrimp	-----	0.705	0.93	FULL	731	8.31	
3/8	PC4000	4000	6G	MegaCrimp	-----	0.845	0.93	FULL	722/732	6.40	
1/2	PC4000	4000	8G	MegaCrimp	-----	1.050	1.25	FULL	733	7.58	
3/8	PC5000	5000	6G	MegaCrimp	-----	0.890	0.93	FULL	722/732	8.57	
1/4	PC6000	6000	4G	MegaCrimp	-----	0.740	0.93	FULL	721	6.59	
1/4	PC6000	6000	4G	MegaCrimp	-----	0.740	0.93	FULL	731	10.10	

**LP350X — PowerCrimp® Couplings**

03/12

Dash Size	Description	Hose Size	Type	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Hose Insertion Length +/- .03"	Length +/- .03"	Die Set	Approx. Digital Readout	User Setting
4	LP350X	1/4	4GLX	One-Piece	-----	0.630	-----	0.600	731	5.70	
6	LP350X	3/8	6GLX	One-Piece	-----	0.800	-----	0.700	721	10.35	
6	LP350X	3/8	6GLX	One-Piece	-----	0.800	-----	0.700	731	14.00	
8	LP350X	1/2	8GLX	One-Piece	-----	0.960	-----	1.000	733	4.50	
12	LP350X	3/4	12GLX	One-Piece	-----	1.280	-----	1.350	734	11.45	
16	LP350X	1	16GLX	One-Piece	-----	1.560	-----	1.650	736	7.35	

**MegaTech250™ — MegaCrimp® Couplings**

03/12

Dash Size	Description	Hose Size	Stem	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
4	<b>MegaTech250</b>	1/4	4G	MegaCrimp	-----	0.680	0.93	-----	721	3.00	
4	<b>MegaTech250</b>	1/4	4G	MegaCrimp	-----	0.680	0.93	-----	731	6.53	
6	<b>MegaTech250</b>	3/8	6G	MegaCrimp	-----	0.850	0.93	-----	722	6.63	
8	<b>MegaTech250</b>	1/2	8G	MegaCrimp	-----	0.980	1.25	-----	733	3.96	
10	<b>MegaTech250</b>	5/8	10G	MegaCrimp	-----	1.050	1.12	-----	733	7.58	
12	<b>MegaTech250</b>	3/4	12G	MegaCrimp	-----	1.340	1.50	-----	735	5.64	
16	<b>MegaTech250</b>	1	16G	MegaCrimp	-----	1.730	1.75	-----	737*	4.99	
20	<b>MegaTech250</b>	1-1/4	20G	MegaCrimp	-----	1.980	1.75	-----	720	2.60	

\* Use only no-notch die cone

**MegaTech1000™(ACR) — MegaCrimp® Couplings**

03/12

Dash Size	Description	Hose Size	Stem	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
4	<b>MegaTech1000(ACR)</b>	1/4	4G	MegaCrimp	-----	0.700	0.93	FULL	721	3.75	
4	<b>MegaTech1000(ACR)</b>	1/4	4G	MegaCrimp	-----	0.700	0.93	FULL	731	7.80	
6	<b>MegaTech1000(ACR)</b>	3/8	6G	MegaCrimp	-----	0.810	0.93	FULL	722/732	4.99	
8	<b>MegaTech1000(ACR)</b>	1/2	8G	MegaCrimp	-----	0.980	1.25	FULL	733	3.96	
10	<b>MegaTech1000(ACR)</b>	5/8	10G	MegaCrimp	-----	1.160	1.12	FULL	734	5.02	
12	<b>MegaTech1000</b>	3/4	12G	MegaCrimp	-----	1.380	1.50	FULL	735	7.50	
16	<b>MegaTech1000</b>	1	16G	MegaCrimp	-----	1.700	1.75	FULL	737*	4.14	
20	<b>MegaTech1000</b>	1-1/4	20G	MegaCrimp	-----	2.020	1.75	FULL	739	4.56	

\* Use only no-notch die cone

**TR500 — MegaCrimp® Couplings**

03/12

Dash Size	Description	Hose Size	Stem	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
4	<b>TR500</b>	1/4	4G	MegaCrimp	-----	0.680	0.93	FULL	721	3.00	
4	<b>TR500</b>	1/4	4G	MegaCrimp	-----	0.680	0.93	FULL	731	6.53	
6	<b>TR500</b>	3/8	6G	MegaCrimp	-----	0.810	0.93	FULL	722/732	4.35	
8	<b>TR500</b>	1/2	8G	MegaCrimp	-----	0.980	1.25	FULL	733	4.30	
10	<b>TR500</b>	5/8	10G	MegaCrimp	-----	1.130	1.12	FULL	734	3.93	
12	<b>TR500</b>	3/4	12G	MegaCrimp	-----	1.300	1.50	FULL	735	3.60	

**RLA — MegaCrimp® Couplings**

03/12

Dash Size	Description	Hose Size	Stem	Ferrule Description	Part Number	Crimp O.D. +/- .010"	Insertion Length	Crimp Length	Die Set	Approx. Digital Readout	User Setting
4	<b>RLA</b>	1/4	4G	MegaCrimp	-----	0.720	0.93	FULL	721	4.75	
4	<b>RLA</b>	1/4	4G	MegaCrimp	-----	0.720	0.93	FULL	731	9.52	
6	<b>RLA</b>	3/8	6G	MegaCrimp	-----	0.860	0.93	FULL	722/732	7.50	
8	<b>RLA</b>	1/2	8G	MegaCrimp	-----	1.080	1.25	FULL	733	9.29	
10	<b>RLA</b>	5/8	10G	MegaCrimp	-----	1.140	1.12	FULL	734	4.59	
12	<b>RLA</b>	3/4	12G	MegaCrimp	-----	1.430	1.50	FULL	735	10.19	
16	<b>RLA</b>	1	16G	MegaCrimp	-----	1.690	1.75	FULL	737*	3.03	

\* Use only no-notch die cone